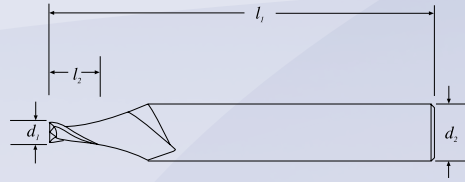


2 Flute – Single End – Square End – Micro



TOLERANCES

$d_1 = \pm 0.0005$

$d_2 = -0.0001 - 0.0003$

Series MK2 • MK2M

Micrograin Solid Carbide
2 Flute – 30° Right Hand Spiral
– Right Hand Cutting – Center
Cutting

Serie MK2 • MK2M

Carburo sólido con micrograno
Hélice a derecha 30° – Corte a
derecha – Corte al centro

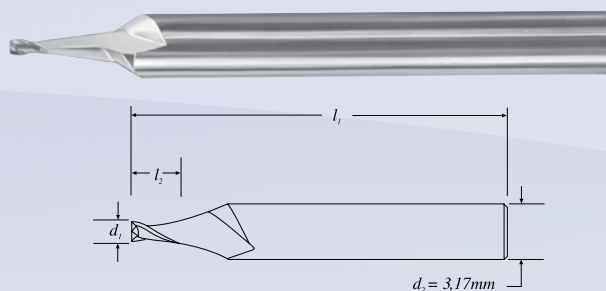
Série MK2 • MK2M

Fraises Série MK2
Carbure monobloc, micrograin
2 dents – Hélice à droite, 30° –
Coupe à droite – Coupe au centre.

Cutting Diameter d_1	Length of Cut l_2	Overall Length l_1	Shank Diameter d_2	Uncoated EDP No.
0.008	0.012	1-1/2	1/8	39208
0.009	0.014	1-1/2	1/8	39209
0.010	0.015	1-1/2	1/8	39210
0.011	0.017	1-1/2	1/8	39211
0.012	0.018	1-1/2	1/8	39212
0.013	0.020	1-1/2	1/8	39213
0.014	0.021	1-1/2	1/8	39214
0.015	0.023	1-1/2	1/8	39215
0.016	0.024	1-1/2	1/8	39216
0.017	0.026	1-1/2	1/8	39217
0.018	0.027	1-1/2	1/8	39218
0.019	0.029	1-1/2	1/8	39219
0.020	0.030	1-1/2	1/8	39220
0.021	0.032	1-1/2	1/8	39221
0.022	0.033	1-1/2	1/8	39222
0.023	0.035	1-1/2	1/8	39223
0.024	0.036	1-1/2	1/8	39224
0.025	0.038	1-1/2	1/8	39225
0.026	0.039	1-1/2	1/8	39226
0.027	0.041	1-1/2	1/8	39227
0.028	0.042	1-1/2	1/8	39228
0.029	0.044	1-1/2	1/8	39229
0.030	0.045	1-1/2	1/8	39230
0.031	0.047	1-1/2	1/8	39231
0.035	0.053	1-1/2	1/8	39235
0.040	0.060	1-1/2	1/8	39240
0.047	0.071	1-1/2	1/8	39247
0.050	0.075	1-1/2	1/8	39250
0.055	0.083	1-1/2	1/8	39255
0.060	0.090	1-1/2	1/8	39260

TOLERANCES

$d_1 = \pm 0,013$
 $d_2 = -0,000 - 0,008$



Cutting Diameter d_1 mm	Length of Cut l_2 mm	Overall Length l_1 mm	Shank Diameter d_2 mm	Uncoated EDP No.
0,20	0,30	38	3,17	39208
0,23	0,36	38	3,17	39209
0,25	0,38	38	3,17	39210
0,28	0,43	38	3,17	39211
0,30	0,46	38	3,17	39212
0,33	0,51	38	3,17	39213
0,36	0,53	38	3,17	39214
0,38	0,58	38	3,17	39215
0,41	0,61	38	3,17	39216
0,43	0,66	38	3,17	39217
0,46	0,69	38	3,17	39218
0,48	0,74	38	3,17	39219
0,51	0,76	38	3,17	39220
0,53	0,81	38	3,17	39221
0,56	0,84	38	3,17	39222
0,58	0,89	38	3,17	39223
0,61	0,91	38	3,17	39224
0,63	0,96	38	3,17	39225
0,66	0,99	38	3,17	39226
0,69	1,04	38	3,17	39227
0,71	1,07	38	3,17	39228
0,74	1,12	38	3,17	39229
0,76	1,14	38	3,17	39230
0,79	1,19	38	3,17	39231
0,89	1,35	38	3,17	39235
1,02	1,52	38	3,17	39240
1,19	1,80	38	3,17	39247
1,27	1,90	38	3,17	39250
1,40	2,11	38	3,17	39255
1,52	2,29	38	3,17	39260

